

Product Data

TITANPRO SM540 FOR INJECTION MOLDING

CHARACTER Polypropylene impact copolymer.
Titanpro SM540 complies with the U.S. Food and Drug Administration (FDA) regulation as specified in 21 CFR 177.1520(a)(3)(i) and (c)3.1a.
TSCA Registry: CAS# 9010-79-1

APPLICATIONS Automotive parts, battery casing, appliances, housewares, seating, caps, containers.

ADVANTAGES Medium - high flow
Excellent balance between flow, impact strength and stiffness
Excellent heat stability

FABRICATION Equipment - ram or screw injection machines
Techniques - standard processing

<u>TYPICAL RESIN PROPERTIES</u> ^(a)	<u>UNIT</u>	<u>SM540</u>	<u>ASTM METHOD</u> ^(b)
Melt Flow Rate, at 230°C	g/10 min	10	D1238
Density	g/cm ³	0.9	D1505
Tensile Strength at Yield	kg/cm ²	250	D638
Elongation at Yield	%	10	D638
Flexural Modulus	kg/cm ²	13500	D790B
Notched Izod Impact Strength at 23°C	kg·cm/cm	11	D256A
Heat Deflection Temperature at 4.6 kg/cm ²	°C	90	D648
Rockwell Hardness	R scale	90	D785A
Drop weight impact at 23°C	kg.cm	290	Internal Method
Water absorption after 24 hours	%	0.02	D570

(a) Values shown are average and are not to be considered as specifications.

(b) ASTM test methods are latest under the Society's current procedures.

Shrinkage : 1.3 - 1.4% depending on the product wall thickness and molding parameters.

We cannot anticipate all conditions under which this information and our products, or the products of other manufacturers in combination with our products, may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of our products, either alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each such product combination for their own purposes. Unless otherwise agreed in writing, we sell products without warranty, and buyers and users assume all responsibility and liability for loss or damage arising from the handling and use of our products, whether used alone or in combination with other products.