



Grade	UN324
Product	LLDPE

General Information

Key Features

- Good mechanical properties, Good processability
- Including anti-blocking agent

Applications

General purpose film, Heavy duty film

Item		Measuring Method	Unit	Value
Physical				
Melt Flow Index		ASTM D1238	g/10min	1.1
Density		ASTM D1505	g/cm ³	0.923
Blown Film Properties (40 μm)				
Ultimate Tensile Strength	MD	ASTM D882	kgf/cm ²	440
	TD			400
Ultimate Elongation	MD	ASTM D882	%	730
	TD			750
Elmendorf Tear Strength	MD	ASTM D1922	g/μm	5
	TD			10
Dart Impact Strength		ASTM D1709	g	150
Haze		ASTM D1003	%	13
Gross (45°)		ASTM D2457	%	70

· Processing Condition : Φ50mm LLDPE Blown Film Extruder

Temperature 180°C, Die Gap 2.2mm, BUR 2.1, FLH 32cm

1. Physical Properties : these are not to be construed as specifications
2. ISO 9001, 14001, /TS 16949

* The last update date : 2021/10/01